

PRV

PATENT- OCH REGISTRERINGSVERKET
Patentavdelningen

PCT/GB 2003 / 0 0 2 5 8 4 PCT A2
Rec'd CDT/PIC 14 DEC 2004

REC'D 0 9 JUL 2003

WIPO PCT

Intyg
Certificate

Härmed intygas att bifogade kopior överensstämmer med de handlingar som ursprungligen ingivits till Patent- och registreringsverket i nedannämnda ansökan.

Ansökan ingavs ursprungligen på engelska.

This is to certify that the annexed is a true copy of the documents as originally filed with the Patent- and Registration Office in connection with the following patent application.

The application was originally filed in English.

(71) Sökande AstraZeneca AB, Södertälje SE
Applicant (s)

(21) Patentansökningsnummer 0203826-3
Patent application number

(86) Ingivningsdatum 2002-12-20
Date of filing

Stockholm, 2003-05-26

För Patent- och registreringsverket
For the Patent- and Registration Office

Hjördis Segerlund
Hjördis Segerlund

Avgift
Fee 170:-

PRIORITY DOCUMENT
SUBMITTED OR TRANSMITTED IN
COMPLIANCE WITH
RULE 17.1(a) OR (b)

PPRUD2-12-20

THERAPEUTIC AGENTSField of the invention

The present invention relates to certain novel benzoic acid derivatives, to processes for preparing such compounds, to their utility in treating clinical conditions associated with insulin resistance, to methods for their therapeutic use and to pharmaceutical compositions containing them.

Background of the invention

The Insulin Resistance Syndrome (IRS) including type 2 diabetes mellitus, which refers to a cluster of manifestations including insulin resistance with accompanying hyperinsulinaemia, possible type 2 diabetes mellitus, arterial hypertension, central (visceral) obesity, dyslipidaemia observed as deranged lipoprotein levels typically characterised by elevated VLDL (very low density lipoproteins), small dense LDL particles and reduced HDL (high density lipoprotein) concentrations and reduced fibrinolysis.

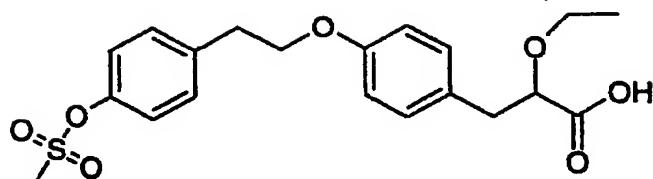
Recent epidemiological research has documented that individuals with insulin resistance run a greatly increased risk of cardiovascular morbidity and mortality, notably suffering from myocardial infarction and stroke. In type 2 diabetes mellitus atherosclerosis related conditions cause up to 80% of all deaths.

In clinical medicine there is awareness of the need to increase the insulin sensitivity in IRS suffering patients and thus to correct the dyslipidaemia which is considered to cause the accelerated progress of atherosclerosis. However, currently this is not a universally well defined disease.

The S-enantiomer of the compound of formula C below

PPRUDC-12-20

2



C

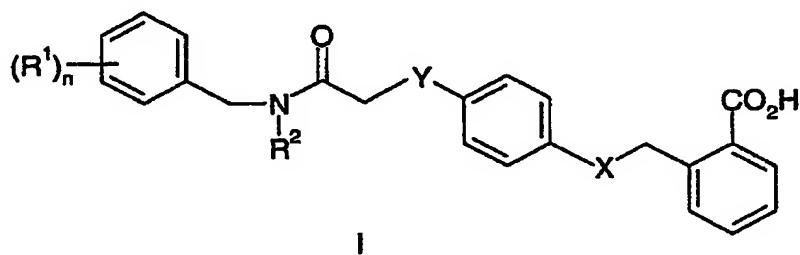
2-ethoxy-3-[4-(2-{4-methanesulfonyloxyphenyl}ethoxy)phenyl]propanoic acid, is disclosed in PCT Publication Number WO99/62872. This compound is reported to be a modulator of peroxisome proliferator-activated receptors (PPAR, for a review of the PPARs see T. M. Willson et al , J Med Chem 2000, Vol 43, 527) and has combined PPAR α /PPAR γ agonist activity (Structure, 2001, Vol 9, 699, P. Cronet et al). This compound is effective in treating conditions associated with insulin resistance.

Surprisingly a series of compounds has now been found which are selective PPAR α modulators.

Description of the invention

The present invention provides a compound of formula I

15



wherein n is 0, 1 or 2 and R¹ represents halo, a C₁₋₄alkyl group which is optionally substituted by one or more fluoro, a C₁₋₄alkoxy group which is optionally substituted by one or more fluoro and wherein when n is 2 the substituents R¹ may be the same or different;

R² represents a C₂₋₈alkyl group which is optionally interrupted by oxygen;

PPU-N02-12-20

Y is absent or represents methylene; and

X is O or S;

5

and pharmaceutically acceptable salts and prodrugs thereof.

Further values of R¹, R², Y and X in compounds of Formula I now follow. It will be understood that such values may be used where appropriate with any of the definitions, 10 claims or embodiments defined hereinbefore or hereinafter.

In one aspect X is O.

In a second aspect X is S.

In a third aspect Y is methylene.

15 In a fourth aspect Y is absent.

In a fifth aspect R¹ is halo, a C₁₋₄alkyl group or a C₁₋₄alkoxy group and n is 0, 1 or 2.

Particularly R¹ is fluoro, methoxy, or isopropyl when n is 1 or 2. Particularly n is 0.

In a sixth aspect R² represents a C₅₋₇alkyl group .

20 The term C₂₋₈alkyl denotes a straight-chain or branched saturated aliphatic hydrocarbon having from 2 to 8 carbon atoms. Examples of said alkyl include ethyl, n-propyl, iso-propyl, n-butyl, iso-butyl, sec-butyl, t-butyl and straight- and branched-chain pentyl, hexyl, heptyl and octyl.

25 It will be understood by those skilled in the art that the term interrupted as used above means that the oxygen atom is situated within the alkyl chain and is not the terminal atom. The term "prodrug" as used in this specification includes derivatives of the carboxylic acid group which are converted in a mammal, particularly a human, into the carboxylic acid group or a salt or conjugate thereof. It should be understood that, whilst not being bound by theory, it is believed that most of the activity associated with the prodrugs arises from 30 the activity of the compound of formula I into which the prodrugs are converted. Prodrugs can be prepared by routine methodology well within the capabilities of someone skilled in

PROVISIONAL

the art. Various prodrugs of carboxy are known in the art. For examples of such prodrug derivatives, see:

- a) Design of Prodrugs, edited by H. Bundgaard, (Elsevier, 1985) and Methods in Enzymology. 42: 309-396, edited by K. Widder, et al. (Academic Press, 1985);
- 5 b) A Textbook of Drug Design and Development, edited by Krogsgaard-Larsen and H. Bundgaard, Chapter 5 "Design and Application of Prodrugs", by H. Bundgaard p.113-191 (1991);
- c) H. Bundgaard, Advanced Drug Delivery Reviews, 8:1-38 (1992);
- d) H. Bundgaard, et al., Journal of Pharmaceutical Sciences, 77:285 (1988); and
- 10 e) N. Kakeya, et al., Chem Pharm Bull, 32:692 (1984).

The above documents a to e are herein incorporated by reference.

In vivo cleavable esters are just one type of prodrug of the parent molecule.

15 The compounds of formula I have activity as medicaments, in particular the compounds of formula I are selective agonists of PPAR α , that is, their ED₅₀ for PPAR α is at least four times lower and preferably at least 10 or 50 times lower than their respective ED₅₀ for PPAR γ wherein the ED₅₀s are measured and calculated as described in the assays later in this document. The compounds of formula I are potent and selective.

20 Specific compounds of the invention are:

- 2-[(4-{3-[benzyl(hexyl)amino]-3-oxopropyl}phenoxy)methyl]benzoic acid;
- 25 2-{[(4-{2-[(2,4-difluorobenzyl)(heptyl)amino]-2-oxoethyl}phenyl)thio]methyl}benzoic acid;
- 2-[(4-{2-[benzyl(hexyl)amino]-2-oxoethyl}phenoxy)methyl]benzoic acid;
- 2-[(4-{2-[(2,4-difluorobenzyl)(heptyl)amino]-2-oxoethyl}phenoxy)methyl]benzoic acid;
- 2-[(4-{3-[(2,4-difluorobenzyl)(heptyl)amino]-3-oxopropyl}phenoxy)methyl]benzoic acid;
- 2-[(4-{3-[(2,4-difluorobenzyl)(heptyl)amino]-3-oxopropyl}phenyl)thio]methyl}benzoic acid;
- 2-[(4-{3-[butyl(2,3-dimethoxybenzyl)amino]-3-oxopropyl}phenoxy)methyl]benzoic acid;
- 30 2-[(4-{3-[(2,3-dimethoxybenzyl)(heptyl)-amino]-3-oxopropyl}phenoxy)methyl]benzoic acid;

PRU 02-12-20

- 2-[(4-{3-[(3-ethoxypropyl)(4-isopropylbenzyl)amino]-3-oxopropyl}phenoxy)methyl]benzoic acid ;
2-[(4-{3-[(2,4-difluorobenzyl)(propyl)amino]-3-oxopropyl}phenoxy)methyl]benzoic acid;
2-[(4-{2-[ethyl](2-fluorobenzyl)amino}-2-oxoethyl]phenoxy)methyl]benzoic acid;
5 2-[(4-{3-[ethyl](2-fluorobenzyl)amino]-3-oxopropyl}phenoxy)methyl]benzoic acid;
2-{{[4-(2-{ethyl}[4-(trifluoromethyl)benzyl]amino)-2-oxoethyl]phenyl]thio}-methyl}benzoic acid;
2-{{(3-{2-[(2,4-difluorobenzyl)(heptyl)amino]-2-oxoethyl}phenyl)thio}methyl}benzoic acid; and
10 2-{{[4-(2-[(4-chlorobenzyl)(ethyl)amino]-2-oxoethyl}phenyl]thio}methyl}benzoic acid
and as well as pharmaceutically acceptable salts, solvates and crystalline forms thereof.

In the present specification the expression "pharmaceutically acceptable salts" is intended to define but is not limited to base salts such as the alkali metal salts, alkaline earth metal salts, ammonium salts, salts with basic amino acids, and salts with organic amines.

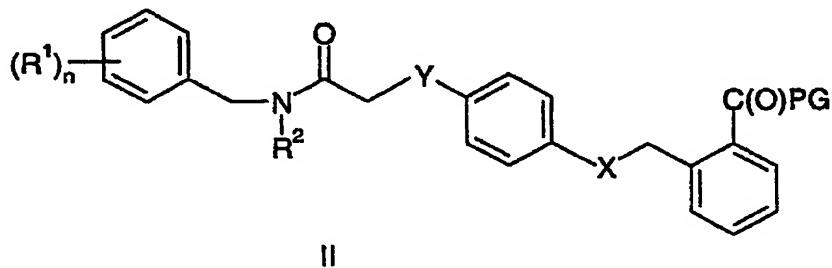
- 15 It will also be understood that certain compounds of the present invention may exist in solvated, for example hydrated, as well as unsolvated forms. It is to be understood that the present invention encompasses all such solvated forms. Certain compounds of the present invention may exist as tautomers. It is to be understood that the present invention encompasses all such tautomers.

Throughout the specification and the appended claims, a given chemical formula or name shall encompass all stereo and optical isomers and racemates thereof as well as mixtures in different proportions of the separate enantiomers, where such isomers and enantiomers exist, as well as pharmaceutically acceptable salts thereof and solvates thereof such as for instance hydrates. Isomers may be separated using conventional techniques, e.g. chromatography or fractional crystallisation. The enantiomers may be isolated by separation of raceme for example by fractional crystallisation, resolution or HPLC. The diastereomers may be isolated by separation of isomer mixtures for instance by fractional crystallisation, HPLC or flash chromatography. Alternatively the stereoisomers may be made by chiral synthesis from chiral starting materials under conditions which will not

cause racemisation or epimerisation, or by derivatisation, with a chiral reagent. All stereoisomers are included within the scope of the invention.

Methods of preparation

- 5 The compounds of the invention may be prepared as outlined below. However, the invention is not limited to these methods, the compounds may also be prepared as described for structurally related compounds in the prior art. The reactions can be carried out according to standard procedures or as described in the experimental section.
- 10 Compounds of formula I may be prepared by reacting a compound of formula II

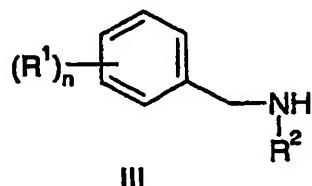


in which R^1 , R^2 , X and Y are as previously defined and PG represents a protecting group for a carboxylic hydroxy group as described in the standard text "Protective Groups in

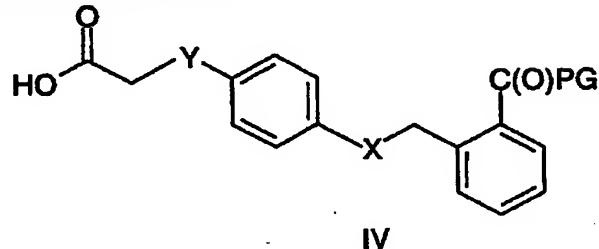
15 Organic Synthesis", 2nd Edition (1991) by Greene and Wuts, with a de-protecting agent.

- The protecting group may also be a resin, such as Wang resin or 2-chlorotriethyl chloride resin. Protecting groups may be removed in accordance to techniques which are well known to those skilled in the art. One such protecting group is where PG represents a C₁₋₆alkoxy group or an arylalkoxy group eg benzyl, such that COPG represents an ester.
- 20 Such esters can be reacted with a hydrolysing agent, for example lithium hydroxide in the presence of a solvent for example a mixture of THF and water or potassium hydroxide in a C₁₋₃ alcohol for example methanol, at a temperature in the range of 0-200°C or by microwave radiation to give compounds of formula I.

Compounds of formula II may be prepared by reacting a compound of formula III

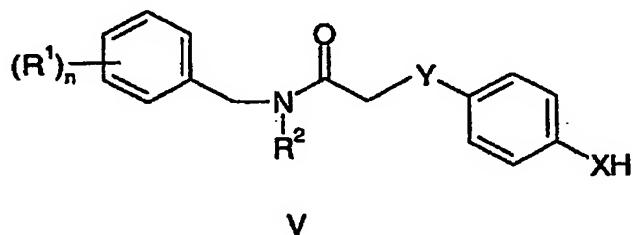


- 5 or a salt thereof, for example a hydrochloride salt, in which R¹, R² and n are as previously defined with a compound of formula IV



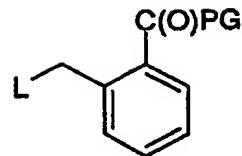
- 10 or the acid chloride thereof in which X, Y and PG are as previously defined in an inert solvent, for example dichloromethane, optionally in the presence of a coupling agent, for example 4-dimethylaminopyridine or 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride, at a temperature in the range of -25°C to 150°C.

Compounds of formula II may also be prepared by reacting a compound of formula V



15 in which R¹, n, R², X and Y are as previously defined with a compound of formula VI

PPW/JR-12-20



VI

in which PG is as previously defined and L represents a leaving group, for example halo,

e.g. bromo, optionally in the presence of solvent, for example acetonitrile, and optionally

- 5 in the presence of a base, for example potassium carbonate, at a temperature in the range of 0 to 150°C.

Compounds of formula III, IV, V and VI may be prepared by methods described in the Examples or by analogous methods known to those skilled in the art.

10

Compounds of formula II, III, IV and V are useful intermediates in the preparation of compounds of formula I. Certain of these compounds are believed to be novel. Novel compounds of formula II, or formula III, or formula IV or formula V are herein claimed as a further aspect of the present invention.

15

The compounds of the invention may be isolated from their reaction mixtures using conventional techniques.

20

Persons skilled in the art will appreciate that, in order to obtain compounds of the invention in an alternative and in some occasions, more convenient manner, the individual process steps mentioned hereinbefore may be performed in different order, and/or the individual reactions may be performed at different stage in the overall route (i.e. chemical transformations may be performed upon different intermediates to those associated hereinbefore with a particular reaction).

25

PRU 02-12-20

In any of the preceding methods of preparation, where necessary, hydroxy, amino or other reactive groups may be protected using a protecting group, R^P as described in the standard text "Protective groups in Organic Synthesis", 2nd Edition (1991) by Greene and Wuts.

5 The protecting group may also be a resin, such as Wang resin or 2-chlorotriyl chloride resin. The protection and deprotection of functional groups may take place before or after any of the reaction steps described hereinbefore. Protecting groups may be removed in accordance to techniques which are well known to those skilled in the art.

10 The expression "inert solvent" refers to a solvent which does not react with the starting materials, reagents, intermediates or products in a manner which adversely affects the yield of the desired product.

Pharmaceutical preparations

15 The compounds of the invention will normally be administered via the oral, parenteral, intravenous, intramuscular, subcutaneous or in other injectable ways, buccal, rectal, vaginal, transdermal and/or nasal route and/or via inhalation, in the form of pharmaceutical preparations comprising the active ingredient either as a free acid, or a pharmaceutically acceptable organic or inorganic base addition salt, in a pharmaceutically acceptable dosage form. Depending upon the disorder and patient to be treated and the route of administration, the compositions may be administered at varying doses.

20 Suitable daily doses of the compounds of the invention in therapeutical treatment of humans are about 0.0001-100 mg/kg body weight, preferably 0.001-10 mg/kg body weight.

25 Oral formulations are preferred particularly tablets or capsules which may be formulated by methods known to those skilled in the art to provide doses of the active compound in the range of 0.5mg to 500mg for example 1 mg, 3 mg, 5 mg, 10 mg, 25mg, 50mg, 100mg and 250mg.

According to a further aspect of the invention there is thus provided a pharmaceutical formulation including any of the compounds of the invention, or pharmaceutically acceptable derivatives thereof, in admixture with pharmaceutically acceptable adjuvants, diluents and/or carriers.

Pharmacological properties

The present compounds of formula (I) are useful for the prophylaxis and/or treatment of clinical conditions associated with inherent or induced reduced sensitivity to insulin (insulin resistance) and associated metabolic disorders. These clinical conditions will include, but will not be limited to, general obesity, abdominal obesity, arterial hypertension, hyperinsulinaemia, hyperglycaemia, type 2 diabetes and the dyslipidaemia characteristically appearing with insulin resistance. This dyslipidaemia, also known as the atherogenic lipoprotein profile, phenotype B, is characterised by moderately elevated non-esterified fatty acids, elevated very low density lipoproteins (VLDL) triglyceride rich particles, high Apo B, low high density lipoproteins (HDL) cholesterol, low apoAI particle levels and the presence of small, dense, low density lipoproteins (LDL) particles.

Treatment with the present compounds is expected to lower the cardiovascular morbidity and mortality associated with atherosclerosis due to antidyslipidaemic as well as antiinflammatory properties. The cardiovascular disease conditions include macroangiopathies of various internal organs causing myocardial infarction, congestive heart failure, cerebrovascular disease and peripheral arterial insufficiency of the lower extremities. Because of their insulin sensitizing effect the compounds of formula I are also expected to prevent or delay the development of type 2 diabetes from the insulin resistance syndrome and diabetes of pregnancy. Therefore the development of long-term complications associated with chronic hyperglycaemia in diabetes mellitus such as the micro-angiopathies causing renal disease, retinal damage and peripheral vascular disease of the lower limbs are expected to be delayed. Furthermore the compounds may be useful in treatment of various conditions outside the cardiovascular system associated with insulin

PPR/UNP-12-20

resistance, like polycystic ovarian syndrome, adipositas, cancer and states of inflammatory disease.

The compounds of the invention may also be combined with other therapeutic agents which are useful in the treatment of disorders associated with the development and progress of atherosclerosis such as hypertension, hyperlipidaemias, dyslipidaemias, diabetes and obesity. In patients with diabetes mellitus the compounds of the invention may also be combined with therapeutic agents used to treat complications related to micro-angiopathies

The compounds of the invention may be used alongside other additional existing therapies for the treatment of type 2 diabetes and its associated complications, these include biguanide drugs, for example metformin, phenformin and buformin, insulin (synthetic insulin analogues, amylin) and oral antihyperglycemics (these are divided into prandial glucose regulators and alpha-glucosidase inhibitors). An example of an alpha-glucosidase inhibitor is acarbose or voglibose or miglitol. An example of a prandial glucose regulator is repaglinide or nateglinide. In addition the combination of the invention may be used in conjunction with another PPAR modulating agent. PPAR modulating agents include but are not limited to thiazolidine-2,4-diones for example troglitazone, ciglitazone, rosiglitazone and pioglitazone. In addition the combination of the invention may be used in conjunction with a sulfonylurea for example: glimepiride, glibenclamide (glyburide), gliclazide, glipizide, gliquidone, chloropropamide, tolbutamide, acetohexamide, glycopyramide, carbutamide, glibonuride, glisoxepid, glybuthiazole, glibuzole, glyhexamide, glymidine, glypinamide, phenbutamide, tol cylamide and tolazamide.

Preferably the sulfonylurea is glimepiride or glibenclamide (glyburide). More preferably the sulfonylurea is glimepiride. Therefore the present invention includes administration of a compound of the present invention in conjunction with one, two or more existing therapies described in this paragraph. The doses of the other existing therapies for the treatment of type 2 diabetes and its associated complications will be those known in the art and approved for use by regulatory bodies for example the FDA and may be found in the Orange Book published by the FDA. Alternatively smaller doses may be used as a result of the benefits derived from the combination.

- The present invention also includes a compound of the present invention in combination with a cholesterol-lowering agent. The cholesterol-lowering agents referred to in this application include but are not limited to inhibitors of HMG-CoA reductase (3-hydroxy-3-methylglutaryl coenzyme A reductase). Suitably the HMG-CoA reductase inhibitor is a statin selected from the group consisting of atorvastatin, cerivastatin, fluvastatin, itavastatin, lovastatin, mevastatin, nicostatin, niva-statin, pravastatin and simvastatin, or a pharmaceutically acceptable salt, especially sodium or calcium, or a solvate thereof, or a solvate of such a salt. A particularly preferred statin is, however, a compound with the chemical name (E)-7-[4-(4-fluorophenyl)-6-isopropyl-2-[methyl(methylsulfonyl)-amino]-pyrimidin-5-yl](3R,5S)-3,5-dihydroxyhept-6-enoic acid, [also known as (E)-7-[4-(4-fluorophenyl)-6-isopropyl-2-[N-methyl-N-(methylsulfonyl)-amino]pyrimidin-5-yl](3R,5S)-3,5-dihydroxyhept-6-enoic acid] or a pharmaceutically acceptable salt or solvate thereof, or a solvate of such a salt. The compound (E)-7-[4-(4-fluorophenyl)-6-isopropyl-2-[methyl-(methylsulfonyl)-amino]-pyrimidin-5-yl](3R,5S)-3,5-dihydroxyhept-6-enoic acid, and its calcium and sodium salts are disclosed in European Patent Application, Publication No. EP-A-0521471, and in Bioorganic and Medicinal Chemistry, (1997), 5(2), 437-444. This latter statin is now known under its generic name rosuvastatin.
- In the present application, the term "cholesterol-lowering agent" also includes chemical modifications of the HMG-CoA reductase inhibitors, such as esters, prodrugs and metabolites, whether active or inactive.
- The present invention also includes a compound of the present invention in combination with an inhibitor of the ileal bile acid transport system (IBAT inhibitor) for example those described in WO 93/16055, WO 96/16051, WO 94/18183, WO 94/18184, WO 96/05188 WO 96/08484, WO 97/33882, WO 98/07449, WO 98/03818, WO 99/32478, WO 99/64409, WO 00/01687, WO 00/62810, WO 01/66533, WO 02/32428, EP864582, EP489423, EP549967, EP573848, EP624593, EP624594, EP624595 and EP624596 which are hereby incorporated by reference.

The present invention provides a method of treating or preventing insulin resistance (as defined above) comprising the administration of a compound of formula I to a mammal (particularly a human) in need thereof.

- 5 In a further aspect the present invention provides the use of a compound of formula I in the manufacture of a medicament for the treatment of insulin resistance.

Working examples

10 ^1H NMR and ^{13}C NMR measurements were performed on a Varian Mercury 300 or Varian UNITY plus 400, 500 or 600 spectrometers, operating at ^1H frequencies of 300, 400, 500 and 600 MHz, respectively, and at ^{13}C frequencies of 75, 100, 125 and 150 MHz, respectively. Measurements were made on the delta scale (δ).

15 Unless otherwise stated, chemical shifts are given in ppm with the solvent as internal standard.

Abbreviations

IRS	insulin resistance syndrome
TLC	thin layer chromatography
HOBT	1-hydroxybenzotriazole-hydrate
20 DIBAH	diisobutylaluminium hydride
DMSO	dimethyl sulfoxide
EtOAc	ethyl acetate
DMF	<i>N,N</i> -dimethylformamide
THF	tetrahydrofuran
25 PEG	polyethylene glycol
HPLC	high performance liquid chromatography
MeCN	acetonitrile
TFA	trifluoroacetic acid
Pd/C	palladium on charcoal
30 HATU	O-(7-azabenzotriazolyl-1-yl)-N,N,N',N'-tetramethyluronium hexafluorophosphate
DCM	dichloromethane

PR0002-12-20

TBTU O-(benzotriazol-1-yl)-N,N,N',N'-tetramethyluronium tetrafluoborate

DIPEA N,N-diisopropylethylamine

DMAP 4-dimethylaminopyridine

Trisamine Tris(hydroxymethyl)aminomethane

5 ISOLUTE® FLASH Si is a silica column suitable for chromatography

Borohydride on polymer support is Borohydride on Amberlite IRA-400 available from Aldrich

EDC 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride

NH₄OAc ammonium acetate

10 t triplet

s singlet

d doublet

q quartet

qvint quintet

15 m multiplet

br broad

bs broad singlet

dm doublet of multiplet

bt broad triplet

20 dd doublet of doublet

Example 1

a) N-benzyl-N-hexyl-3-(4-hydroxyphenyl)propanamide

25 N-hexylbenzylamine (0.6 g, 3.136 mmol) and 3-(4-hydroxyphenyl)propionic acid (0.52 g, 3.136 mmol) were mixed in DMF (10 ml) and the mixture was cooled. HOBT (0.424 g, 3.136 mmol) and the TBTU (1 g, 3.136 mmol) reagent were added followed by DIPEA (1.216 g, 9.409 mmol). The mixture was stirred at room temperature overnight and then evaporated. The resulting mixture was partitioned between ethyl acetate and sodium hydrogencarbonate aqueous solution (sat.). The aqueous portion was extracted with ethyl acetate and the combined organic extracts dried with magnesium sulphate and then evaporated. Chromatography of the residue on a column (ISOLUTE® SI, 5g/25 ml) using

PRIVILEGED

ethyl acetate/heptane (10:90, then 25:75) as eluant gave 760 mg the desired product, yield 71%.

¹H NMR (rotamers, 500 MHz, CDCl₃): δ 0.84 (t, 3H), 1.16-1.27 (m, 6H), 1.41-1.51 (m, 2H), 2.55, 2.63 (t, t, 2H), 2.88, 2.94 (t, t, 2H), 3.09, 3.31 (t, t, 2H), 4.40, 4.57 (s, s, 2H), 5 6.69, 6.73 (d, d, 2H), 6.98 (d, 2H), 7.05, 7.07 (d, d, 2H), 7.14 (d, 1H) and 7.21-7.31 (m, 5H)

b) Methyl 2-[(4-{3-[benzyl(hexyl)amino]-3-oxopropyl}phenoxy)methyl]benzoate

10 N-benzyl-N-hexyl-3-(4-hydroxyphenyl)propanamide (183mg, 0.54mmol), methyl 2-(bromomethyl)benzoate (136mg, 0.59mmol) and potassium carbonate (112mg, 0.81mmol) were mixed in acetonitrile. The mixture was stirred at 66°C overnight. The solvent was evaporated under reduced pressure and the residue was dissolved in ethyl acetate. The 15 organic phase was washed (water x2, brine x1), dried (Na₂SO₄) and evaporated. Further purification by preparative HPLC (using a gradient of CH₃CN/ 10%CH₃CN-waterphase containing 0.1M NH₄OAc as eluant) gave 91mg (yield 34%) of the desired product.

¹HNMR (rotamers, 400MHz, CDCl₃): δ 0.84-0.88 (m, 3H), 1.19-1.29 (m, 6H), 1.42-1.53 (m, 2H), 2.57, 2.65 (t, t, 2H), 2.92, 2.99 (t, 2H), 3.10, 3.34 (t, t, 2H), 3.89, 3.90 (s, s, 3H), 20 4.42, 4.60 (s, s, 2H), 5.47, 5.48 (s, s, 2H), 6.86-6.93 (m, 2H), 7.07 (t, 2H), 7.14-7.19 (m, 2H), 7.21-7.38 (m, 4H), 7.52-7.56 (m, 1H), 7.75 (t, 1H), 8.00-8.03 (m, 1H).

c) 2-[(4-{3-[Benzyl(hexyl)amino]-3-oxopropyl}phenoxy)methyl]benzoic acid

25 Methyl 2-[(4-{3-[benzyl(hexyl)amino]-3-oxopropyl}phenoxy)methyl]benzoate (61mg, 0.13mmol) and lithium hydroxide (7mg, 0.29mmol) were dissolved in 3ml of a 1:1 mixture of THF and water in a microwave vial. The resulting reaction mixture was irradiated in a microwave oven at 120°C for 40min.

30 Water was added and the THF was evaporated under reduced pressure. The residue was acidified with 1M hydrochloric acid and extracted with ethyl acetate (x3). The organic phases were combined, washed (water, brine), dried (Na₂SO₄) and evaporated. The crude

PRU 02-12-20

product was further purified by preparative HPLC (using a gradient of CH₃CN / 10%CH₃CN-waterphase containing 0.1M NH₄OAc as eluant).

38mg (yield 64%) of pure product was obtained after freeze-drying.

¹H NMR (rotamers, 400MHz, CDCl₃): δ 0.86 (t, 3H), 1.19-1.28 (m, 6H), 1.43-1.55 (m, 2H), 2.60, 2.69 (t, t, 2H), 2.92, 2.99 (t, t, 2H), 3.11, 3.36 (t, t, 2H), 4.43, 4.61 (s, s, 2H), 5.52, 5.53 (s, s, 2H), 6.87-6.93 (m, 2H), 7.05-7.09 (m, 2H), 7.14-7.33 (m, 5H), 7.36-7.40 (m, 1H), 7.55-7.59 (m, 1H), 7.77 (t, 1H) and 8.12-8.15 (m, 1H).

¹³C NMR (rotamers, 100MHz, CDCl₃): δ 14.17, 14.23, 22.73, 22.79, 26.75, 26.88, 27.68, 27.72, 31.11, 31.26, 31.61, 31.82, 35.39, 35.68, 46.84, 47.48, 48.72, 51.35, 68.42, 115.16, 115.22, 126.39, 127.15, 127.42, 127.49, 127.72, 128.23, 128.70, 129.10, 129.72, 131.81, 133.45, 133.81, 133.84, 137.10, 137.82, 140.88, 157.33, 157.40, 171.20, 173.10, 173.39.

Example 2

15 a) N-(2,4-difluorobenzyl)-N-heptylamine

Heptylamine (345.6 mg, 3 mmol) was added into 2,4-difluorobenzaldehyde (440.5 mg, 3.1 mmol) in MeOH (3 ml) and trimethyl orthoformate (2 ml), followed by acetic acid (0.05 ml). The mixture was in microwave oven (Smith Synthesizer) at 150 °C for 10 minutes.

20 DCM (3 ml) was then added and followed borohydride on polymer support (1.2g, ~3 mmol). The mixture was shaken overnight and more of borohydride on polymer support (1.2 g) was added. The mixture was shaken over weekend and then filtered and evaporated. The residue was put on a column ((ISOLUTE®PRS, 10g) and eluted with MeCN, MeOH and then MeOH (NH₃ sat.). 536 mg of oil product was obtained, yield 72%.

25 ¹H NMR (400 MHz, CDCl₃): δ 0.87 (t, 3H), 1.23-1.32 (m, 8H), 1.45-1.52 (m, 2H), 2.59 (t, 2H), 3.78 (s, 2H), 6.75-6.85 (m, 2H) and 7.27-7.33 (m, 1H)

b) (4-([2-(Methoxycarbonyl)benzyl]thio)phenyl)acetic acid

30 4-Mercaptophenylacetic acid (995 mg, 5.915 mmol) in THF (15 ml) was cooled in an ice-bath and sodium hydride (55-65%, 520 mg, ~13 mmol) was added. The mixture was stirred for 30 minutes and then 2-bromomethyl-benzoic acid methyl ester (1.49 g, 6.507

PRUANT 12-20

mmol) in THF (5 ml) was added. The resulting mixture was stirred overnight and the temperature was allowed going up to room temperature. Water was dropped in and the mixture was stirred for ca. 20 minutes. It was then evaporated to remove THF. The residue was acidified with 1% hydrochloric acid, pH~3, and then extracted with ethyl acetate. The organic extracts were combined, dried with magnesium sulphate and evaporated.

Chromatography of the residue on a column (ISOLUTE® SI, 20g/70ml) using DCM, then MeOH/DCM (1:99) as eluant gave 224 mg desired product, yield 65%.

¹H NMR (500 MHz, CDCl₃): δ 3.62 (s, 2H), 3.90 (s, 3H), 4.52 (s, 2H), 7.17 (d, 2H), 7.23-7.40 (m, 5H) and 7.94 (d, 1H)).

10

c) Methyl 2-{{(4-[2-[(2,4-difluorobenzyl)(heptyl)amino]-2-oxoethyl}phenyl]thio}-methyl}benzoate

(4-{{[2-(Methoxycarbonyl)benzyl]thio}phenyl}acetic acid (581 mg, 1.836 mmol) and *N*-(2,4-difluorobenzyl)-*N*-heptylamine (465.3 mg, 1.968 mmol) were combined in DMF and the mixture was cooled in an ice-bath. HOBT (260.6 mg, 1.928 mmol) and TBTU (619 mg, 1.928 mmol) were added, followed by DIPEA (747.7 mg 5.785mmol). The mixture was stirred at room temperature overnight and then evaporated. The resulting mixture was partitioned between ethyl acetate and sodium hydrogencarbonate aqueous solution (sat.). The aqueous portion was extracted with ethyl acetate and the combined organic extracts was dried with magnesium sulphate and then evaporated. Chromatography of the residue on a column (ISOLUTE® SI, 20g/70ml) using ethyl acetate/heptane (5:95, then 10:90) as eluant gave 767 mg the desired product, yield 77%.

¹H NMR (rotamers, 500 MHz, CDCl₃): δ 0.88-0.93 (m, 3H), 1.23-1.34 (m, 8H), 1.48-1.57 (m, 2H), 3.19-3.24, 3.30-3.37 (m, m, 2H), 3.67-3.74 (m, 2H), 3.92 (s, 3H), 4.50, 4.63 (s, s, 2H), 4.53 (s, 2H), 6.78-6.89 (m, 2H), 7.00-7.40 (m, 8H) and 7.95 (d, 2H).

d) 2-{{(4-[2-[(2,4-Difluorobenzyl)(heptyl)amino]-2-oxoethyl}phenyl]thio}methyl}benzoic acid

Methyl 2-{{(4-[2-[(2,4-difluorobenzyl)(heptyl)amino]-2-oxoethyl}phenyl]thio}methyl}-benzoate (31 mg, 0.057 mmol) was dissolved in THF (1 ml) and cooled in an ice-bath.

PRUAD-12-90

Lithium hydroxide (2 mg, 0.075 mmol) in water (1 ml) was added. After the addition, the cooling bath was removed and the mixture was stirred overnight. LC-MS showed there was very little product. More lithium hydroxide (3 mg) was added and the mixture was stirred for 6 days more and HPLC showed about 30% product. More (3 mg) of lithium hydroxide was added and the mixture was stirred for 13 days more. It was evaporated in vacuum to remove THF. The residue was acidified with 10% hydrochloric acid, pH~3, and extracted with ethyl acetate (x2). The organic phases were combined, dried (magnesium sulphate) and evaporated. Chromatography of the residue on a column (ISOLUTE® SI, 500g/3ml) using DCM, MeOH/DCM (0.5:99.5) as eluant gave 17 mg desired product, yield 56%.

¹H NMR (rotamers, 500 MHz, CDCl₃): δ 0.89-0.93 (m, 3H), 1.25-1.34 (m, 8H), 1.52-1.60 (m, 2H), 3.27, 3.37 (t, t, 2H), 3.71, 3.76 (s, s, 2H), 4.55, 4.65 (s, s, 2H), 6.80-6.92 (m, 2H), 7.07-7.17 (m, 2H), 7.28-7.37 (m, 5H), 7.42-7.47 (m, 1H) and 7.95-7.98 (m, 1H).

¹³C NMR (rotamers, 125 MHz, CDCl₃): δ 14.01, 22.51, 26.78, 26.85, 27.28, 28.56, 28.85, 28.93, 31.65, 31.70, 38.22, 39.94, 40.25, 41.57, 41.60, 45.16, 46.48, 47.94, 103.53 (t), 104.26(t), 111.50(br), 111.71(br), 119.65(d), 120.37(d), 127.05, 128.95 (br), 129.61, 129.68, 131.15, 131.66(d), 131.76(d), 132.41, 132.80, 132.88, 133.85, 134.03, 140.43, 160.58 (dd), 160.91(dd), 162.21(dd), 162.53(dd), 170.46, 171.44 and 171.54.

20

Example 3

a) (4-[2-(Methoxycarbonyl)benzyl]oxy)phenyl)acetic acid

25 4-Hydroxyphenylacetic acid (760 mg, 4.995 mmol) was dissolved in ethanol (99.5%, 20 ml). Potassium hydroxide (560.5 mg, 9.99 mmol) was added. The mixture was stirred at room temperature for 30 minutes. 2-Bromomethylbenzoic acid methyl ester (1144.2 mg, 4.995 mmol) was then dropped in. The resulting mixture was heated to reflux for 2 hours and then evaporated in vacuum to dry. Water and ethyl acetate were added into the residue and the phases were separated. The water phase was acidified with 10% hydrochloric acid, pH~5, and then extracted with ethyl acetate. The organic phase was dried with magnesium sulphate and evaporated in vacuum to dry. Chromatography of the residue on a column

PRNU02-12-20

(ISOLUTE® SI, 5g/6ml) using DCM, MeOH/DCM (1:99) as eluant gave the desired product (262 mg), yield 17.5%.

¹H NMR (500 MHz, CDCl₃): δ 3.61 (s, 2H), 3.91 (s, 3H), 5.50 (s, 2H), 6.97 (d, 2H), 7.22 (d, 2H), 7.39 (t, 1H), 7.57 (t, 1H), 7.76 (d, 1H) and 8.04 (d, 1H).

5

b) Methyl 2-[{4-[2-[benzyl(hexyl)amino]-2-oxoethyl}phenoxy]methyl]benzoate

(4-{[2-(Methoxycarbonyl)benzyl]oxy}phenyl)acetic acid (50 mg, 0.166 mmol) was dissolved in DCM (2 ml), N-hexylbenzylamine(38.2 mg, 0.2 mmol) was added, then EDC (38.3 mg, 0.2 mmol) was added and then DMAP (24.4 mg, 0.2 mmol) was added. The mixture was stirred at room temperature overnight. 1% HCl (1 ml) and water (1 ml) were added into the mixture. The two phases were separated by using a Whatman Filter Tube. The obtained organic solution was evaporated in vacuum and the oil product (71 mg) was left. It was then used directly in next step.

¹H NMR (rotamers, 500 MHz, CDCl₃): δ 0.86-0.91 (m, 3H), 1.22-1.32 (m, 6H), 1.47-1.58(m, 2H), 3.21, 3.39 (t, t, 2H), 3.65, 3.75 (s, s, 2H), 3.93 (s, 3H), 4.53, 4.64 (s, s, 2H), 5.51, 5.52 (s, s, 2H), 6.96, 6.99 (d, d, 2H), 7.16 (d, 2H), 7.23-7.42 (m, 6H), 7.59 (t, 1H), 7.78 (d, 1H) and 8.06 (d, 1H).

20

c) 2-[{4-[2-[Benzyl(hexyl)amino]-2-oxoethyl}phenoxy]methyl]benzoic acid

Methyl 2-[{4-[2-[benzyl(hexyl)amino]-2-oxoethyl}phenoxy]methyl]benzoate (70 mg, 0.148 mmol) in THF (2 ml) was cooled in an ice-bath. Lithium hydroxide (7.08 mg, 0.296 mmol) in water (1 ml) was dropped in. The cooling-bath was then removed and the mixture was stirred overnight. HPLC showed that the reaction was not complete. More lithium hydroxide (0.2M, 0.5 ml) was added. The reaction mixture was stirred for 4 days more. It was then evaporated in vacuum to remove THF. The residue was acidified with 1% hydrochloric acid, pH=3-4, and extracted with ethyl acetate. The organic phase was dried (magnesium sulphate) and evaporated. Chromatography of the residue on a column

PRNU02-12-20

(ISOLUTE® SI, 2g/6 ml) using DCM, MeOH/DCM (1:99, and then 2:98) as eluant gave 24 mg the desired product, yield 35%.

¹H NMR (rotamers, 500 MHz, CDCl₃): δ 0.86-0.90 (m, 3H), 1.21-1.30 (m, 6H), 1.46-1.58 (m, 2H), 3.21, 3.39 (t, t, 2H), 3.68, 3.77 (s, s, 2H), 4.53, 4.65 (s, s, 2H), 5.53, 5.54 (s, s, 2H), 6.95, 6.98 (d, d, 2H), 7.14-7.17 (m, 2H), 7.22-7.33 (m, 4H), 7.35-7.43 (m, 2H), 7.60 (t, 1H), 7.80 (d, 1H) and 8.16 (d, 1H).

¹³C NMR (rotamers, 125 MHz, CDCl₃): δ 13.94, 13.97, 22.49, 22.53, 26.47, 26.57, 27.29, 28.36, 31.40, 31.50, 39.82, 40.12, 46.50, 47.43, 48.28, 51.31, 68.21, 115.15, 126.25, 126.85, 127.20, 127.24, 127.36, 127.48, 127.54, 127.97, 128.49, 128.87, 129.76, 129.89, 131.52, 133.18, 136.80, 137.57, 140.40, 157.59, 170.60, 171.76 and 172.03.

Example 4

a) Methyl 2-[4-{2-[(2,4-difluorobenzyl)(heptyl)amino]-2-oxoethyl}phenoxy]methyllbenzoate

N-(2,4-Difluorobenzyl)-*N*-heptylamine (106 mg, 0.44 mmol) was added into (4-{[2-(methoxycarbonyl)benzyl]oxy}phenyl)acetic acid (120 mg, 0.4 mmol) in DCM (10 ml) and followed by EDC (84.3 mg, 0.44 mmol) and then DMAP (54 mg, 0.44 mmol). The mixture was stirred at room temperature overnight, and then washed with 1% hydrochloric acid, water and brine and dried with magnesium sulphate and evaporated. Chromatography of the residue on a column (ISOLUTE®SI, 5g/15 ml) using DCM and MeOH/DCM (0.5:99.5) as eluant gave 155 mg desired product, yield 74%.

¹H NMR (rotamers, 500 MHz, CDCl₃): δ 0.88-0.92 (m, 3H), 1.23-1.33 (m, 8H), 1.49-1.57 (m, 2H), 3.24, 3.34 (t, t, 2H), 3.66, 3.72 (s, s, 2H), 3.92 (s, 3H), 4.53, 4.62 (s, s, 2H), 5.50, 5.51 (s, s, 2H), 6.77-6.89 (m, 2H), 6.95, 6.98 (d, d, 2H), 6.99-7.04, 7.29-7.33 (m, m, 1H), 7.17, 7.20 (d, d, 2H), 7.39 (t, 1H), 7.57 (t, 1H), 7.75-7.79 (m, 1H) and 8.05 (d, 1H).

b) 2-[4-{2-[(2,4-Difluorobenzyl)(heptyl)amino]-2-oxoethyl}phenoxy]methylbenzoic acid

Lithium hydroxide (13.3 mg, 0.554 mmol) in water (1.5 ml) was added into 70335 methyl 2-[4-{2-[(2,4-difluorobenzyl)(heptyl)amino]-2-oxoethyl}phenoxy]methyl]benzoate (145 mg, 0.277 mmol) dissolved in THF (3 ml). The mixture was then in microwave oven (Smith Synthesizer) at 150 °C for 7 minutes and then evaporated to remove THF. The residue was acidified with 1% hydrochloric acid, pH~4 and then extracted with ethyl acetate (x2). The organic portions were combined, washed with brine, dried with magnesium sulphate and then evaporated. Chromatography of the residue on a column (ISOLUTE® SI, 2g/6ml) using DCM then MeOH/DCM (0.5:99.5, then 1:99) as eluant gave 94 mg desired product, yield 67%.

- 10 ¹H NMR (rotamers, 500 MHz, CDCl₃): δ 0.86-0.91 (m, 3H), 1.22-1.32 (m, 8H), 1.48-1.56 (m, 2H), 3.23, 3.34 (t, t, 2H), 3.68, 3.73 (s, s, 2H), 4.52, 4.63 (s, s, 2H), 5.53 (s, br, 2H), 6.77-6.87 (m, 2H), 6.93- 6.97 (m, 2H), 6.99-7.04, 7.27-7.33 (m, m, 1H), 7.16-7.20 (m, 2H), 7.41 (t, 1H), 7.58-7.62 (m, 1H), 7.78 (d, 1H) and 8.15(d, 1H).
- 15 ¹³C NMR (rotamers, 125 MHz, CDCl₃): δ 14.00, 22.51, 26.75, 26.84, 27.26, 28.54, 28.86, 28.94, 31.64, 31.70, 39.75, 40.08, 41.39, 45.05, 46.30, 47.98, 68.21, 103.67 (t), 104.12 (t), 111.52 (d), 115.17, 119.80 (d), 120.52 (d), 126.97, 127.04, 127.21, 128.81 (br), 129.78, 129.85, 131.52, 133.16, 140.33, 157.65, 160.48 (dd), 160.85 (dd), 162.13 (dd), 162.46 (dd), 171.01, 171.93 and 171.99.

20 Example 5

a) N-(2,4-difluorobenzyl)-N-heptyl-3-(4-hydroxyphenyl)propanamide

- 25 3-(4-Hydroxyphenyl)propionic acid (108 mg, 0.650 mmol) was dissolved in DMF. *N*-(2,4-difluorobenzyl)-*N*-heptylamine (164.7 mg, 0.682 mmol) was added. The mixture was cooled in an ice-bath. TBTU (219 mg, 0.682 mmol) was added and followed by DIPEA (0.238 ml, 1.365 mmol). The mixture was stirred overnight and the temperature was allowed up to room temperature. Ethyl acetate and sodium hydrogencarbonate aqueous solution (sat.) were added and then the two phases were separated. The water phase was extracted with ethyl acetate. The organic phases were combined and dried with magnesium sulphate and evaporated. Chromatography of the residue on a column

(ISOLUTE® SI, 5g/15 ml) using DCM and then MeOH/DCM (1:99) as eluant gave 223 mg desired product, yield 88%.

¹H NMR (rotamers, 500 MHz, CDCl₃): δ 0.86-0.90 (m, 3H), 1.21-1.31 (m, 8H), 1.47-1.53 (m, 2H), 2.60, 2.67 (t, t, 2H), 2.85-2.96 (m, 2H), 3.15, 3.32 (t, t, 2H), 4.41, 4.60 (s, s, 2H), 5 6.75-6.85 (m, 4H), 6.90-6.96, 7.12-7.18 (m, m, 1H) and 7.00, 7.04 (d, d, 2H).

b) Methyl 2-[(4-{3-[(2,4-difluorobenzyl)(heptyl)amino]-3-oxopropyl}phenoxy)methyl]benzoate

10 *N*-(2,4-difluorobenzyl)-*N*-heptyl-3-(4-hydroxyphenyl)propanamide (195 mg, 0.501 mmol), 2-bromomethylbenzoic acid methyl ester (120.4 mg, 0.526 mmol) and anhydrous potassium carbonate (103 mg, 0.751 mmol) were mixed in acetonitrile (15 ml). The mixture was heated to reflux overnight and then evaporated to dryness. Water and ethyl acetate were added and the two phases were separated. The organic phase was dried 15 (magnesium sulphate) and evaporated. Chromatography of the residue on a column (ISOLUTE® SI, 2g/6ml) using heptane/DCM (50:50), then DCM and then MeOH/DCM (0.5:99.5) as eluant gave 187 mg desired product, yield 69.5%.

¹H NMR (rotamers, 500 MHz, CDCl₃): δ 0.87-0.91 (m, 3H), 1.21-1.31 (m, 8H), 1.44-1.56 (m, 2H), 2.56-2.69 (m, 2H), 2.91-3.01 (m, 2H), 3.14, 3.32 (t, t, 2H), 3.92 (s, 3H), 4.43, 20 4.59 (s, s, 2H), 5.49 (s, 2H), 6.75-6.97 (m, 4H), 7.08-7.28 (m, 3H), 7.38 (t, 1H), 7.56 (t, 1H), 7.76 (d, 1H) and 8.04 (d, 1H).

c) 2-[(4-{3-[(2,4-Difluorobenzyl)(heptyl)amino]-3-oxopropyl}phenoxy)methyl]benzoic acid

25 Lithium hydroxide (13.3 mg, 0.554 mmol) in water (1 ml) was added into methyl 2-[(4-{3-[(2,4-difluorobenzyl)(heptyl)amino]-3-oxopropyl}phenoxy)methyl]benzoate (149 mg, 0.277 mmol) dissolved in THF (2 ml). The mixture was then placed in microwave oven (Smith Synthesizer) at 150 °C for 7 minutes and then evaporated to remove THF. The residue was acidified with 1% hydrochloric acid, pH~4, and extracted with ethyl acetate (x2). The organic extracts were combined and washed with brine and dried with magnesium sulphate and then evaporated. Chromatography of the residue on a column

PRIVILEGED 12-20

(ISOLUTE® SI, 2g/6ml) using DCM, then MeOH/DCM (1:99) as eluant gave 121 mg desired product, yield 83%.

¹H NMR (rotamers, 500 MHz, CDCl₃): δ 0.89-0.93 (m, 3H), 1.24-1.33 (m, 8H), 1.49-1.58 (m, 2H), 2.64-2.74 (m, 2H), 2.97-3.03 (m, 2H), 3.17, 3.37 (t, t, 2H), 4.46, 4.65 (s, s, 2H), 5.58, 5.59 (s, s, 2H), 6.78-6.87 (m, 2H), 6.94-6.97 (m, 2H), 6.99-7.04, 7.27-7.31 (m, m, 1H), 7.14, 7.17 (d, d, 2H), 7.42-7.45 (m, 1H), 7.61-7.64 (m, 1H), 7.82-7.85 (m, 1H) and 8.19-8.22 (d, 1H),

¹³C NMR (rotamers, 125 MHz, CDCl₃): δ 13.96, 22.46, 22.49, 26.67, 26.85, 27.38, 28.57, 28.80, 28.94, 30.69, 30.84, 31.58, 31.67, 35.01, 35.26, 41.63, 44.76, 44.78, 46.43, 47.78, 68.15, 103.60(t), 104.07(t), 111.41(dd), 111.49 (dd), 114.91, 119.74 (d), 120.45 (d), 126.86, 127.12, 128.53 (br), 129.40, 131.49, 131.58, 133.15, 133.32, 140.54, 157.12, 160.33 (dd), 160.81 (dd), 162.07 (dd), 162.33 (dd), 171.07, 173.04 and 173.11.

Example 6

a) 3-(4-Mercaptophenyl)propanoic acid (2.0 g, 10.97 mmol) was dissolved in dry THF (60 ml) and cooled to 0° C. Sodium hydride (0.64 g, 24.1 mmol) was added. The mixture was stirred for 30 minutes, methyl 2-(bromomethyl)benzoate (2.77 g, 12.07 mmol) dissolved in dry THF (10 ml) was added dropwise. The solution was allowed to warm up to room temperature and was stirred overnight. Dropwise addition of water (10 ml) deactivated the remaining sodium hydride. The solvent was removed by evaporation, and the residue was acidified to pH 3 (HCl 1%). The water phase was washed with EtOAc (3 X 10 ml). The organic phases was combined, dried (MgSO₄) and evaporated. The crude was purified by preparative HPLC (started with acetonitrile/buffer 60/40 and then the acetonitrile concentration was increased to 100%, the buffer was a mixture of acetonitrile/water 10/90 and ammonium acetate (0.1 M, column KR-100-7-C8, 50 mm X 250 mm, flow 40 ml/min). The product containing fractions was pooled and the acetonitrile was removed by evaporation. EtOAc (10 ml) was added and the organic phase was washed with two potions of brine and dried (MgSO₄). Removing the solvent by evaporation gave 2.26 gram of 3-(4-{[2-(methoxycarbonyl)benzyl]thio}phenyl)propanoic acid (yield 62.3%).

30

¹H NMR (500 MHz, CDCl₃): δ 2.66 (t, 2H), 2.92 (t, 2H), 3.90 (s, 3H), 4.51 (s, 2H), 7.10 (d, 2H), 7.19 (d, 1H), 7.25 (d, 2H), 7.29 (t, 1H), 7.36 (t, 1H) and 7.94 (d, 1H).

PRV 02-12-20

b) Methyl 2-{{(4-[3-[(2,4-difluorobenzyl)(heptyl)amino]-3-oxopropyl}phenyl)thiomethyl}benzoate

5 *N*-(2,4-difluorobenzyl)-*N*-heptylamine (0.64 g, 2.65 mmol) was dissolved in DMF (10 ml).
3-(4-{[2-(methoxycarbonyl)benzyl]thio}phenyl)propanoic acid (0.80 g, 2.41 mmol) was
added and the mixture was cooled to 0° C. *N*-[(1*H*-1,2,3-benzotriazol-1-yloxy)-
(dimethylamino)methylene]-*N*-methylmethanaminium tetrafluoroborate (0.85 g, 2.65
10 mmol) and diisopropylethylamine (0.65 g, 5.05 mmol) was added. The mixture was
allowed to warm to room temperature and stirred overnight. EtOAc (15 ml) was added and
the organic phase was washed with two portions of sodium hydrogencarbonate (aq, 10 ml).
EtOAc was removed by evaporation and the crude was purified by preparative HPLC
(started with acetonitrile/buffer 60/40 and then the acetonitrile concentration was
15 increased to 100%, the buffer was a mixture of acetonitrile/water 10/90 and ammonium
acetate (0.1 M, column KR-100-7-C8, 50 mm X 250 mm, flow 40 ml/min). The product
containing fractions were pooled and the acetonitrile was removed by evaporation. EtOAc
(10 ml) was added and the organic phase was washed with two portions of brine and dried
(MgSO_4). The solvent was removed by evaporation and gave 1.10 gram of methyl 2-{{(4-
20 (2,4-difluorobenzyl)(heptyl)amino)-3-oxopropyl}phenyl)thiomethyl}benzoate (yield
82.2%).

25 ^1H NMR (rotamers, 500 MHz, CDCl_3): δ 0.89 (t, 3H), 1.22-1.32 (m, 8H), 1.47-1.55 (m,
2H), 2.55, 2.66 (t, t, 2H), 2.95-3.01(m, 2H), 3.16, 3.33 (t, t, 2H), 3.89, 3.90 (s, s, 3H), 4.44,
4.60 (s, s, 2H), 4.50, 4.51 (s, s, 2H), 6.76-6.85 (m, 2H), 6.92-6.96, 7.20-7.25 (m, m, 4H),
7.07, 7.12 (d, d, 2H), 7.27-7.31 (m, 1H), 7.32-7.34 (m, 1H) and 7.91-7.92 (m, 1H).

c) 2-{[(4-{3-[(2,4-Difluorobenzyl)(heptyl)amino]-3-oxopropyl}phenyl)thio]methyl}benzoic acid

Methyl 2-{[(4-{3-[(2,4-difluorobenzyl)(heptyl)amino]-3-oxopropyl}phenyl)thio]methyl}benzoate (1.05 g, 1.89 mmol) was dissolved in EtOH (95%, 5 ml), potassium hydroxide (0.21 g, 3.77 mmol) was added. The reaction was performed in a single node microwave oven (7 min, 150° C). Workup was by addition of EtOAc (5 ml) and washing with HCl (2 X 5 ml, 1M). The organic layer was dried (MgSO_4) and the solvent was removed by evaporation to give 0.96 gram of 2-{[(4-{3-[(2,4-difluorobenzyl)(heptyl)amino]-3-oxopropyl}phenyl)thio]methyl}benzoic acid (yield 94.3%).

¹H NMR (rotamers, 500 MHz, CDCl_3): δ 0.88-0.92 (m, 3H), 1.24-1.33 (m, 8H), 1.50-1.57 (m, 2H), 2.64, 2.69 (t, t, 2H), 2.95-3.00 (m, 2H), 3.20, 3.34 (t, t, 2H), 4.48, 4.62 (s, s, 2H), 4.55, 4.56 (s, s, 2H), 6.79-6.87 (m, 2H), 6.98-7.03, 7.27-7.30 (m, m, 2H), 7.06-7.10 (m, 2H), 7.22-7.24 (m, 2H), 7.31-7.36(m, 1H), 7.41-7.46 (m, 1H) and 8.03 (d, 1H).

¹³C NMR (rotamers, 125 MHz, CDCl_3): δ 14.01, 22.51, 22.54, 26.74, 26.90, 27.42, 28.63, 28.86, 28.98, 30.92, 31.18, 31.64, 31.72, 34.65, 38.23, 38.28, 41.58, 44.82, 46.44, 47.77, 103.46 (t), 104.14(t), 111.52(dd), 111.58(dd), 119.74(dd), 120.51(dd), 127.09, 128.55, 128.63, 129.03, 131.16, 131.49, 131.55, 131.78 (dd), 132.30, 132.50, 132.96, 140.04, 140.11, 140.59, 140.68, 160.47(dd), 160.88(dd), 162.16(dd), 162.44(dd), 170.88(br), 172.56 and 172.59.

Example 7

a) *N*-(2,3-dimethoxybenzyl)butan-1-amine (0.59 g, 2.65 mmol) was dissolved in DMF (10 ml), 3-(4-hydroxyphenyl)propanoic acid (0.4 g, 2.41 mmol), was added and the mixture was cooled to 0° C. *N*-[(1*H*-1,2,3-benzotriazol-1-yloxy)(dimethylamino)methylene]-*N*-methylmethanaminium tetrafluoroborate (0.85 g, 2.65 mmol) and diisopropylethylamine (0.65 g, 5.05 mmol) was added. The mixture was allowed to warm to room temperature and stirred over night. EtOAc (15 ml) was added and the organic phase was washed with two portions of sodium hydrogencarbonate (aq, 10 ml). EtOAc was removed by

PRU 12-20

evaporation and the crude was purified by preparative HPLC (started with acetonitrile/buffer 60/40 and then the acetonitrile concentration was increased to 100%, the buffer was a mixture of acetonitrile/water 10/90 and ammonium acetate (0.1 M, column KR-100-7-C8, 50 mm X 250 mm, flow 40 ml/min). The product containing fractions was pooled and the acetonitrile was removed by evaporation. EtOAc (10 ml) was added and the organic phase was washed with two portions of brine and dried ($MgSO_4$). The solvent was removed by evaporation and gave 1.08 gram of *N*-butyl-*N*-(2,3-dimethoxybenzyl)-3-(4-hydroxyphenyl)propanamide (yield 82.3%).

10 ¹H NMR (rotamers, 500 MHz, $CDCl_3$): δ 0.85-0.89 (m, 3H), 1.20-1.30 (m, 2H), 1.44-1.53 (m, 2H), 2.60, 2.65 (t, t, 2H), 2.88, 2.94 (t, t, 2H), 3.13, 3.33 (t, t, 2H), 3.78, 3.80 3.83, 3.85 (s, s, s, s, 6H), 4.43, 4.68 (s, s, 2H), 6.57, 6.67 (d, d, 1H), 6.74-6.86 (m, 3H) and 6.95-7.05 (m, 3H).

15 b) *N*-butyl-*N*-(2,3-dimethoxybenzyl)-3-(4-hydroxyphenyl)propanamide (50 mg, 0.13 mmol) and methyl 2-(bromomethyl)benzoate (0.034 g, 0.15 mmol) was dissolved in acetonitrile (10 ml) and potassium carbonate (37 mg, 0.27 mmol) was added. The mixture was stirred at 60° C for three hours. Polymer supported trisamine (0.3 eqv) was added and stirred overnight. The polymer was filtered off and solvent was removed by evaporation.

20 EtOAc (10 ml) was added and the organic phase was washed with three portions of water. After drying the crude ($MgSO_4$), the solvent had been removed by evaporation. The residue was purified by preparative HPLC (started with acetonitrile/buffer 60/40 and then the acetonitrile concentration was increased to 100%, the buffer was a mixture of acetonitrile/water 10/90 and ammonium acetate (0.1 M, column KR-100-7-C8, 50 mm X 250 mm, flow 40 ml/min). The product containing fractions were pooled and the acetonitrile was removed by evaporation. EtOAc (10 ml) was added and the organic phase was washed with two portions of brine and dried ($MgSO_4$). Removing the solvent by evaporation gave 15 mg of methyl 2-[(4-{3-[butyl(2,3-dimethoxybenzyl)amino]-3-

25 oxopropyl}phenoxy)methyl]benzoate (21.4%).

30 ¹H NMR (rotamers, 500 MHz, $CDCl_3$): δ 0.89-0.95 (m, 3H), 1.24-1.35 (m, 2H), 1.48-1.57 (m, 2H), 2.62, 2.69 (t, t, 2H), 2.95, 3.01 (t, t, 2H), 3.17, 3.36 (t, t, 2H), 3.83, 3.86, 3.89,

3.90, 3.93, 3.94 (s, s, s, s, s, s, 9H), 4.48, 4.71 (s, s, 2H), 5.50, 5.52 (s, s, 2H), 6.62, 6.75 (d, d, 1H), 6.84-6.97 (m, 3H), 7.00-7.04 (m, 1H), 7.11, 7.19 (d, d, 2H), 7.38-7.42 (m, 1H), 7.56-7.60 (m, 1H), 7.78 (t, 1H) and 8.04-8.07 (m, 1H).

5 c) Methyl 2-[(4-{3-[butyl(2,3-dimethoxybenzyl)amino]-3-oxopropyl}phenoxy)methyl]-
benzoate (15 mg, 0.029 mmol) was dissolved in THF/water (2/1, 2 ml) and LiOH (1.4 mg,
0.058 mmol) was added. The reaction was performed in a single node microwave oven
(150° C, 7 min). Workup was done by adding EtOAc (10 ml) and washing the organic
phase with two portions of HCl (2 X 5 ml, 1 M). The organic phase was dried (MgSO_4)
10 and the solvent was removed by evaporation to give 13 mg of 2-[(4-{3-[butyl(2,3-
dimethoxybenzyl)amino]-3-oxopropyl}phenoxy)methyl]benzoic acid (yield 89%).

15 ^1H NMR (rotamers, 500 MHz, CDCl_3): δ 0.89-0.95 (m, 3H), 1.24-1.35 (m, 2H), 1.48-1.57
(m, 2H), 2.62, 2.69 (t, t, 2H), 2.95, 3.01 (t, t, 2H), 3.17, 3.36 (t, t, 2H), 3.83, 3.85, 3.88,
3.89 (s, s, s, s, 6H), 4.48, 4.71 (s, s, 2H), 5.50, 5.52 (s, s, 2H), 6.62, 6.75 (d, d, 1H), 6.84-
6.97 (m, 3H), 7.00-7.04 (m, 1H), 7.11, 7.19 (d, d, 2H), 7.38-7.42 (m, 1H), 7.56-7.60 (m,
1H), 7.78 (t, 1H) and 8.04-8.07 (m, 1H).

20 ^{13}C NMR (rotamers, 125 MHz, CDCl_3): δ 13.76, 13.85, 20.02, 20.21, 29.55, 30.30, 30.69,
30.84, 30.96, 35.13, 35.34, 42.60, 46.17, 46.37, 47.20, 55.69, 55.75, 60.35, 61.74, 68.20,
111.23, 111.79, 114.88, 114.96, 118.79, 120.88, 124.15, 124.21, 126.81, 127.18, 127.26,
129.46, 130.51, 131.25, 131.52, 133.23, 133.65, 140.59, 146.50, 147.17, 152.48, 152.61,
157.02, 157.10, 170.79, 172.93 and 173.25.

Example 8

25 a) *N*-(2,3-Dimethoxybenzyl)-*N*-heptylamine (0.70 g, 2.65 mmol) was dissolved in DMF
(10 ml), 3-(4-hydroxyphenyl)propanoic acid (0.4 g, 2.41 mmol), was added and the
mixture was cooled to 0° C. *N*-[(1*H*-1,2,3-benzotriazol-1-
yloxy)(dimethylamino)methylene]-*N*-methylmethanaminium tetrafluoroborate (0.85 g,
30 2.65 mmol) and diisopropylethylamine (0.65 g, 5.05 mmol) was added. The mixture was
allowed to warm to room temperature and stirred overnight. EtOAc (15 ml) was added and
the organic phase was washed with two portions of sodium hydrogencarbonate (aq, 10 ml).

PRU 12-20

EtOAc was removed by evaporation and the crude was purified by preparative HPLC (started with acetonitrile/buffer 60/40 and then the acetonitrile concentration was increased to 100%, the buffer was a mixture of acetonitrile/water 10/90 and ammonium acetate (0.1 M, column KR-100-7-C8, 50 mm X 250 mm, flow 40 ml/min). The product containing fractions were pooled and the acetonitrile was removed by evaporation. EtOAc (10 ml) was added and the organic phase was washed with two portions of brine and dried ($MgSO_4$). The solvent was removed by evaporation and gave 0.98 gram *N*-(2,3-dimethoxybenzyl)-*N*-heptyl-3-(4-hydroxyphenyl)propanamide (yield 70%).

10 ¹H NMR (rotamers, 500 MHz, $CDCl_3$): δ 0.85-0.89 (m, 3H), 1.20-1.30 (m, 8H), 1.47-1.56 (m, 2H), 2.62, 2.67 (t, t, 2H), 2.89, 2.95 (t, t, 2H), 3.14, 3.33 (t, t, 2H), 3.79, 3.80, 3.84, 3.85 (s, s, s, s, 6H), 4.45, 4.69 (s, s, 2H), 6.58, 6.68 (d, d, 1H), 6.74-6.88 (m, 3H) and 6.96-7.05 (m, 3H).

15 b) *N*-(2,3-dimethoxybenzyl)-*N*-heptyl-3-(4-hydroxyphenyl)propanamide 0.196 g, 0.47 mmol) and methyl 2-(bromomethyl)benzoate (0.12 g, 0.52 mmol) was dissolved in acetonitrile (10 ml) and potassiumcarbonate (131 mg, 0.95 mmol) was added. The mixture was stirred at 60° C for three hours. Polymersupported trisamine (0.3 eqv) was added and 20 stirred over night. The polymer was filtered off, solvent was removed by evaporation, addition of EtOAc (10 ml) and the organic phase was washed with three portions of water. After drying the crude ($MgSO_4$) and the solvent had been removed by evaporation, the 25 crude was purified by preparative HPLC (started with acetonitrile/buffer 60/40 and then the acetonitrile concentration was increased to 100%, the buffer was a mixture of acetonitrile/water 10/90 and ammonium acetate (0.1 M, column KR-100-7-C8, 50 mm X 250 mm, flow 40 ml/min). The product containing fractions was pooled and the acetonitrile was removed by evaporation. EtOAc (10 ml) was added and the organic phase was washed with two portions of brine and dried ($MgSO_4$). Removing the solvent by evaporation gave 39 mg of methyl 2-[{(4-{3-[(2,3-dimethoxybenzyl)(heptyl)amino]-3-oxopropyl}phenoxy)methyl]benzoate (yield 14.6%).

PNU-12-00

¹H NMR (rotamers, 500 MHz, CDCl₃): δ 0.86-0.89 (m, 3H), 1.19-1.30 (m, 8H), 1.46-1.55 (m, 2H), 2.60, 2.66 (t, t, 2H), 2.93, 2.98 (t, t, 2H), 3.14, 3.33 (t, t, 2H), 3.80, 3.83, 3.86, 3.87, 3.90, 3.91 (s, s, s, s, s, s, 9H), 4.45, 4.68 (s, s, 2H), 5.48, 5.49 (s, s, 2H), 6.59, 6.73 (d, d, 1H), 6.81-7.01 (m, 4H) 7.08, 7.16 (d, d, 2H) 7.35-7.39 (m, 1H), 7.53-7.57 (m, 1H), 7.76 (t, 1H) and 8.01-8.04 (m, 1H).

c) Methyl 2-[{4-{3-[(2,3-dimethoxybenzyl)(heptyl)amino]-3-oxopropyl}phenoxy)methyl]benzoate (39 mg, 0.069 mmol) was dissolved in THF/water (2/1, 2 ml) and LiOH (3.3 mg, 0.14 mmol) was added. The reaction was performed in a single node microwave oven (150° C, 7 min). Workup was done by adding EtOAc (10 ml) and washing the organic phase with two portions of HCl (2 X 5 ml, 1 M). The organic phase was dried (MgSO₄) and the solvent was removed by evaporation to give 30 mg of 2-[{4-{3-[(2,3-dimethoxybenzyl)(heptyl)amino]-3-oxopropyl}phenoxy)methyl]benzoic acid (yield 78.9).

15 ¹H NMR (rotamers, 500 MHz, CDCl₃): δ 0.84-0.87 (m, 3H), 1.20-1.28 (m, 8H), 1.45-1.55 (m, 2H), 2.63, 2.69 (t, t, 2H), 2.93, 2.99 (t, t, 2H), 3.13, 3.33 (t, t, 2H), 3.79, 3.81, 3.84, 3.85 (s, s, s, s, 6H), 4.45, 4.69 (s, s, 2H), 5.52, 5.53 (s, s, 2H), 6.60, 6.72 (d, d, 1H), 6.79-7.01 (m, 4H) 7.08, 7.16 (d, d, 2H) 7.36-7.41 (m, 1H), 7.55-7.60 (m, 1H), 7.79 (t, 1H) and 8.13-8.16 (m, 1H).

20 ¹³C NMR (rotamers, 125 MHz, CDCl₃): δ 14.04, 22.52, 22.56, 26.77, 26.96, 27.45, 28.60, 28.92, 29.03, 30.83, 30.97, 31.66, 31.75, 35.16, 35.36, 42.61, 46.42, 46.46, 47.45, 55.69, 55.75, 60.35, 60.73, 68.19, 111.26, 111.83, 114.88, 114.95, 118.84, 120.91, 124.14, 124.20, 126.85, 127.15, 127.22, 129.46, 130.52, 131.26, 131.51, 133.19, 133.66, 140.61, 146.59, 147.19, 152.48, 152.60, 157.02, 157.11, 170.77, 172.92 and 173.23.

25

Example 9

a) N-(3-ethoxypropyl)-N-(4-isopropylbenzyl)amine

p-iso-Propylbenzaldehyde (1.007 g, 6.798 mmol) was dissolved in methanol (5 ml). Trimethyl orthoformate (5 ml) was added. 3-Ethoxypropylamine (681 mg, 6.6 mmol) was then added and followed by acetic acid (0.2 ml). After standing at room temperature overnight, DCM (5 ml) was added and followed by borohydride on polymer support (5.28

g, 13.2 mmol). The mixture was shaken at room temperature for 4 days and then filtered. The filtrate was evaporated. The residue was dissolved in acetonitrile, then divided into two portions and loaded on 2 columns (ISOLUTE® PRS, 10g/70 ml, wetted with acetonitrile). It was eluted with acetonitrile, then methanol and then methanol (NH₃ sat.).

5 The product fractions were combined and evaporated. Oil product 1.283 g was obtained, yield 83%.

¹H NMR (300 MHz, CDCl₃): δ 1.19 (t, 3H), 1.25 (d, 6H), 1.75-1.84 (m, 2H), 2.73 (t, 2H), 2.85-2.94 (m, 1H), 3.43-3.52 (m, 4H), 3.75 (s, 2H), 7.18 (d, 2H) and 7.24 (d, 2H).

10 b) *N*-(3-ethoxypropyl)-*N*-(4-isopropylbenzyl)amine (0.62 g, 2.65 mmol) was dissolved in DMF (10 ml), 3-(4-hydroxyphenyl)propanoic acid (0.4 g, 2.41 mmol), was added and the mixture was cooled to 0° C. *N*-[(1*H*-1,2,3-benzotriazol-1-yloxy)(dimethylamino)-methylene]-*N*-methylmethanaminium tetrafluoroborate (0.85 g, 2.65 mmol) and diisopropylethylamine (0.65 g, 5.05 mmol) was added. The mixture was allowed to warm to room temperature and stirred overnight. EtOAc (15 ml) was added and the organic phase was washed with two portions of sodium hydrogencarbonate (aq, 10 ml). EtOAc was removed by evaporation and the crude was purified by preparative HPLC (started with acetonitrile/buffer 60/40 and then the acetonitrile concentration was increased to 100%, the buffer was a mixture of acetonitrile/water 10/90 and ammonium acetate (0.1 M, column KR-100-7-C8, 50 mm X 250 mm, flow 40 ml/min). The product containing fractions were pooled and the acetonitrile was removed by evaporation. EtOAc (10 ml) was added and the organic phase was washed with two portions of brine and dried (MgSO₄). The solvent was removed by evaporation and gave 1.0 gram of *N*-(3-ethoxypropyl)-3-(4-hydroxyphenyl)-*N*-(4-isopropylbenzyl)propanamide (yield 75.8%).

25 ¹H NMR (rotamers, 500 MHz, CDCl₃): δ 1.16-1.21 (m, 3H), 1.26, 1.27 (d, d, 6H), 1.75-1.80, 1.84-1.90 (m, m, 2H), 2.64, 2.74 (t, t, 2H), 2.86-3.00 (m, 3H), 3.33, 3.37 (t, t, 2H), 3.41-3.50 (m, 4H), 4.43, 4.62 (s, s, 2H), 6.80-6.84 (m, 2H) and 6.97-7.22 (m, 6H).

30 c) *N*-(3-ethoxypropyl)-3-(4-hydroxyphenyl)-*N*-(4-isopropylbenzyl)propanamide (0.18 g, 0.47 mmol) and methyl 2-(bromomethyl)benzoate (0.12 g, 0.52 mmol) was dissolved in acetonitrile (10 ml) and potassium carbonate (131 mg, 0.95 mmol) was added. The mixture was stirred at 60° C for three hours. Polymer-supported trisamine (0.3 eqv) was added and

stirred overnight. The polymer was filtered off, solvent was removed by evaporation, addition of EtOAc (10 ml) and the organic phase was washed with three portions of water. After drying the crude ($MgSO_4$) and the solvent had been removed by evaporation, the crude was purified by preparative HPLC (started with acetonitrile/buffer 60/40 and then 5 the acetonitrile concentration was increased to 100%, the buffer was a mixture of acetonitrile/water 10/90 and ammonium acetate (0.1 M, column KR-100-7-C8, 50 mm X 250 mm, flow 40 ml/min). The product containing fractions were pooled and the acetonitrile was removed by evaporation. EtOAc (10 ml) was added and the organic phase was washed with two portions of brine and dried ($MgSO_4$). Removing the solvent by 10 evaporation gave 0.16 gram of methyl 2-[4-{3-[(3-ethoxypropyl)(4-isopropylbenzyl)amino]-3-oxopropyl}phenoxy]methyl]benzoate (yield 63.5%).

15 1H NMR (rotamers, 500 MHz, $CDCl_3$): δ 1.17, 1.21 (t, t, 3H), 1.27, 1.28 (d, d, 6H), 1.75-
1.80, 1.84-1.89 (m, m, 2H), 2.63, 2.73 (t, t, 2H), 2.89-3.04 (m, 3H), 3.32, 3.37 (t, t, 2H),
3.41-3.50 (m, 4H), 3.93, 3.94 (s, s, 3H), 4.46, 4.61 (s, s, 2H), 5.51, 5.53 (s, s, 2H), 6.92,
6.95 (d, d, 2H), 7.04-7.22 (m, 6H), 7.40 (t, 1H), 7.58 (t, 1H), 7.78-7.80 (m, 1H) and 8.05-
8.07 (m, 1H).

20 d) Methyl 2-[4-{3-[(3-ethoxypropyl)(4-isopropylbenzyl)amino]-3-oxopropyl}phenoxy]-
methyl]benzoate (0.16 g, 0.30 mmol) was dissolved in THF/water (2/1, 2 ml) and LiOH
(14.4 mg, 0.60 mmol) was added. The reaction was performed in a single node microwave
oven (150° C, 7 min). Workup was done by adding EtOAc (10 ml) and washing the
organic phase with two portions of HCl (2 X 5 ml, 1 M). The organic phase was dried
25 ($MgSO_4$) and the solvent was removed by evaporation to give 0.108 gram of 2-[4-{3-[(3-
ethoxypropyl)(4-isopropylbenzyl)amino]-3-oxopropyl}phenoxy)methyl]benzoic acid
(yield 69.3%).

30 1H NMR (rotamers, 500 MHz, $CDCl_3$): δ 1.15, 1.19 (t, t, 3H), 1.23-1.25 (m, 6H), 1.74-
1.79, 1.84-1.89 (m, m, 2H), 2.66, 2.76 (t, t, 2H), 2.86-3.03 (m, 3H), 3.30, 3.36 (t, t, 2H),
3.40-3.50 (m, 4H), 4.44, 4.61 (s, s, 2H), 5.55, 5.56 (s, s, 2H), 6.90-6.94 (m, 2H), 7.02-7.20
(m, 6H), 7.40 (t, 1H), 7.57-7.60 (m, 1H), 7.79-7.82 (m, 1H) and 8.15-8.18 (m, 1H).

¹³C NMR (rotamers, 125 MHz, CDCl₃): δ 15.15, 23.98, 27.78, 28.61, 30.93, 31.01, 33.73, 35.07, 35.38, 43.86, 44.13, 47.96, 51.26, 66.06, 66.22, 66.82, 67.98, 68.13, 114.77, 126.03, 126.38, 126.72, 126.97, 127.90, 129.31, 131.31, 132.88, 133.23, 133.39, 133.84, 134.56, 140.30, 140.38, 147.71, 148.05, 156.90, 170.48, 173.02 and 173.26.

5

Example 10

a) N-(2,4-difluorobenzyl)-N-propylamine

10 2,4-Difluorbenzaldehyde (1.003 g, 7.055 mmol) was dissolved in methanol (5 ml). Trimethyl orthoformate (5 ml) was added. Propylamine (401 mg, 6.784 mmol) was then added and followed by acetic acid (0.2 ml). After 1 hour, DCM (5 ml) was added and followed by borohydride polymer-supported (2.5mmol/g, 5.42 g, 13.55 mmol). The mixture was shaken at room temperature for 4 days and then filtered. The filtrate was
15 evaporated. The residue was dissolved in acetonitrile, then divided into two portions and loaded on two columns (ISOLUTE®PRS, 10g/70 ml, wetted with acetonitrile). It was eluted with acetonitrile, then methanol and then methanol (NH₃ sat.). The product fractions were combined and evaporated. Oil product (892 mg) was obtained, yield 71%.

1H NMR (400 MHz, CDCl₃): δ 0.91 (t, 3H), 1.47-1.56 (m, 2H), 2.57 (t, 2H), 3.79 (s, 2H),
20 6.75-6.85 (m, 2H) and 7.27-7.33 (m, 1H).

b) N-(2,4-difluorobenzyl)-3-(4-hydroxyphenyl)-N-propylpropanamide

25 3-(4-Hydroxyphenyl)propionic acid (245 mg, 1.474 mmol) in DMF (5 ml) was cooled in an ice-bath. N-(2,4-Difluorobenzyl)-N-propylamine (300.4 mg, 1.622 mmol) was added and then TBTU (521 mg, 1.622 mmol) followed by DIPEA (400 mg, 3.096 mmol). The mixture was stirred at room temperature overnight. Sodium hydrogencarbonate aqueous solution (sat.) was added. The mixture was extracted with ethyl acetate (x2). The extracts were combined and dried (magnesium sulphate) and evaporated. Chromatography of the residue on a column (ISOLUTE® SI, 5g/25 ml) using DCM/heptane (50:50), DCM and then MeOH/DCM (1:99, then 2:98) as eluant gave 336 mg the desired product, yield 68%.

¹H NMR (rotamers, 300 MHz, CDCl₃): δ 0.82-0.88 (m, 3H), 1.45-1.58 (m, 2H), 2.59, 2.65 (t, t, 2H), 2.88-2.98 (m, 2H), 3.11, 3.27 (t, t, 2H), 4.40, 4.59 (s, s, 2H), 6.71-7.03 (m, 6H), 7.07-7.16 (m, 1H) and 7.79 (s, br, 1H).

5

c) Methyl 2-[{4-[3-[{(2,4-difluorobenzyl)(propyl)amino]-3-oxopropyl}phenoxy]methyl]benzoate

N-(2,4-Difluorobenzyl)-3-(4-hydroxyphenyl)-N-propylpropanamide (290 mg, 0.87 mmol)
10 was dissolved in acetonitrile (10 ml). 2-Bromomethyl-benzoic acid methyl ester (209 mg, 0.913 mmol) was added followed by potassium carbonate, anhydrous (180 mg, 1.305 mmol). The mixture was heated to reflux overnight and then evaporated to dry. Water and ethyl acetate were added and two phases were separated. The organic phase was dried (magnesium sulphate) and evaporated. Chromatography of the residue on a column
15 (ISOLUTE®SI, 20g/70ml) using DCM and then MeOH/DCM (1:99) as eluant gave 184 mg the desired product, yield 44%.

¹H NMR (rotamers, 500 MHz, CDCl₃): δ 0.85-0.92 (m, 3H), 1.52-1.60 (m, 2H), 2.61, 2.68 (t, t, 2H), 2.95-3.01 (m, 2H), 3.15, 3.32 (t, t, 2H), 3.92, 3.93 (s, s, 3H), 4.45, 4.62 (s, s, 2H), 5.51, 5.52 (s, s, 2H), 6.77-6.86 (m, 2H), 6.92-6.99, 7.23-7.27 (m, m, 3H), 7.12, 7.16 (d, d, 2H), 7.38-7.42 (m, 1H), 7.57 (t, 1H) 7.78 (d, 1H) and 8.04-8.07 (m, 1H).

25

d) 2-[{4-[3-[{(2,4-difluorobenzyl)(propyl)amino]-3-oxopropyl}phenoxy]methyl]benzoic acid

30

A mixture of methyl 2-[{4-[3-[{(2,4-difluorobenzyl)(propyl)amino]-3-oxopropyl}phenoxy]methyl]benzoate (0.184 g, 0.382 mmol) and lithium hydroxide (0.018 g, 0.76 mmol) in THF (2 ml) and water (2 ml) was heated at 150 degrees for 7 minutes. The mixture was diluted with water, acidified with hydrochloric acid and extracted with methylene chloride.
The combined extracts were dried with magnesium sulfate and evaporated to give 2-[{4-[3-[{(2,4-difluorobenzyl)(propyl)amino]-3-oxopropyl}phenoxy]methyl]benzoic acid.

PPRUDH-2020

¹H NMR (400 MHz, CDCl₃): δ 0.85 (t, 3), 1.4-1.6 (m, 2), 2.6-2.7 (m, 2), 2.9-3.0 (m, 2), 3.05-3.15 and 3.25-3.35 (multiplets, rotamers, 2), 4.4 and 4.6 (singlets, rotamers, 2), 5.5 (m, 2), 6.7-6.8 (m, 2), 6.9-7.0 (m, 2), 7.05-7.2 (m, 2), 7.4 (t, 1), 7.6 (t, 1), 7.8 (d, 1), 8.15 (d, 1).

5

The following Examples were prepared in a similar manner.

Example 12

2-[(4-{2-[Ethyl(2-fluorobenzyl)amino]-2-oxoethyl}phenoxy)methyl]benzoic acid.

10

Example 13

2-[(4-{3-[Ethyl(2-fluorobenzyl)amino]-3-oxopropyl}phenoxy)methyl]benzoic acid.

Example 14

- 15 2-({[4-(2-{Ethyl[4-(trifluoromethyl)benzyl]amino}-2-oxoethyl)phenyl]thio}-methyl)benzoic acid.

Example 15

- 20 2-{{[3-{2-[(2,4-Difluorobenzyl)(heptyl)amino]-2-oxoethyl}phenyl]thio}methyl}benzoic acid.

Example 16

2-{{[4-{2-[(4-Chlorobenzyl)(ethyl)amino]-2-oxoethyl}phenyl]thio}methyl}benzoic acid.

25

Biological activity**Formulations**

Compounds were dissolved in DMSO to obtain 16 mM stock solutions. Before assays, stock solutions were further diluted in DMSO and culture media.

5

GENERAL CHEMICALS AND REAGENTS

Luciferase assay reagent was purchased from Packard, USA. Restriction Enzymes were from Boehringer and Vent polymerase from New England Biolabs.

10 **CELL LINES AND CELL CULTURE CONDITIONS**

U2-OS, (Osteogenic sarcoma, Human) was purchased from ATCC, USA. Cells were expanded and refrozen in batches from passage number six. Cells were cultured in Dulbecco's modified Eagle medium (DMEM) with 25 mM glucose, 2 mM glutamine or 4 mM L-alanyl-L-glutamine, 10% fetal calf serum, at 5% CO₂. Phosphate buffered saline (PBS) without addition of calcium or magnesium was used. All cell culture reagents were from Gibco (USA) and 96-well cell culture plates were purchased from Wallach.

PLASMID CONSTRUCTS FOR HETEROLOGOUS EXPRESSION

- Standard recombinant DNA techniques were carried out as described by Ausubel (7). The
20 Luciferase reporter vector, pGLSUAS (clone consists of five copies of the GAL4 DNA binding sequence, 5'-CGACGGAGTACTGTCCTCCGAGCT-3', cloned into the SacI/XhoI sites of pGL3-Promoter (Promega). The SacI/XhoI fragment carrying the UAS sites was constructed using annealed overlapping oligonucleotides.
- 25 Expression vectors used are based upon pSG5 (Stratagene). All vectors contain an EcoRI/NheI fragment encoding the DNA binding domain of GAL4 (encoding amino acid positions 1-145 of database accession number P04386) followed by an in-frame fusion to a fragment encoding the nuclear localisation sequence from T antigen of Polyoma Virus. The nuclear localisation sequence was constructed using annealed overlapping

oligonucleotides creating NheI/KpnI sticky ends (5'-CTAGCGCTCCTAGAAGAAACGCAAGGTTGGTAC-3'). The ligand binding domains from human and mouse PPAR α and human and mouse PPAR γ were PCR amplified as KpnI/BamHI fragments and cloned in frame to the GAL4 DNA binding domain and the nuclear localisation sequence. The sequence of all plasmid constructs used were confirmed by sequencing.

The following expression vectors were used for transient transfections:

vector	encoded PPAR subtype	sequence reference ¹
pSGGALhPP α	human PPAR α	S74349, nt 625-1530
pSGGALmPP α	murine PPAR α	X57638, nt 668-1573
pSGGALhPP γ	human PPAR γ	U63415, nt 613-1518
pSGGALmPP γ	murine PPAR γ	U09138, nt 652-1577

10 ¹ refers to nucleotide positions of data base entry used to express the ligand binding domain.

TRANSIENT TRANSFECTIONS

Frozen stocks of cells from passage number six were thawed and expanded to passage number eight before transfections. Confluent cells were trypsinised, washed and pelleted by centrifugation at 270xg for 2 minutes. The cell pellet was resuspended in cold PBS to a cell concentration of about 18×10^6 cells/ml. After addition of DNA, the cell suspension was incubated on ice for approximately 5 minutes before electroporation at 230 V, 960 μ F in Biorad's Gene Pulser™ in 0.5 ml batches. A total of 50 μ g DNA was added to each batch of 0.5 ml cells, including 2.5 μ g expression vector, 25 μ g reporter vector and 22.5 μ g unspecific DNA (pBluescript, Stratagene).

After electroporation, cells were diluted to a concentration of 320'000 cells/ml in DMEM without phenol red, and approximately 25'000 cells/well were seeded in 96-well plates. In order to allow cells to recover, seeded plates were incubated at 37°C for 3-4 hours before addition of test compounds. In assays for PPAR α , the cell medium was supplemented with resin-charcoal stripped fetal calf serum (FCS) in order to avoid background activation by fatty acid components of the FCS. The resin-charcoal stripped FCS was produced as follows; for 500 ml of heat-inactivated FCS, 10 g charcoal and 25 g Bio-Rad Analytical Grade Anion Exchange Resin 200-400 mesh were added, and the solution was kept on a magnetic stirrer at room temperature over night. The following day, the FCS was centrifuged and the stripping procedure was repeated for 4-6 hours. After the second treatment, the FCS was centrifuged and filter sterilised in order to remove remnants of charcoal and resin.

ASSAY PROCEDURE

Stock solutions of compounds in DMSO were diluted in appropriate concentration ranges in master plates. From master plates, compounds were diluted in culture media to obtain test compound solutions for final doses.

After adjustment of the amount of cell medium to 75 μ l in each well, 50 μ l test compound solution was added. Transiently transfected cells were exposed to compounds for about 24 hours before the luciferase detection assay was performed. For luciferase assays, 100 μ l of assay reagent was added manually to each well and plates were left for approximately 20 minutes in order to allow lysis of the cells. After lysis, luciferase activity was measured in a 1420 Multiwell counter, Victor, from Wallach.

25

Reference compounds

The TZD pioglitazone was used as reference substance for activation of both human and murine PPAR γ . 5,8,11,14-Eicosatetrayonic acid (ETYA) was used as reference substance for human PPAR α .

Calculations and analysis

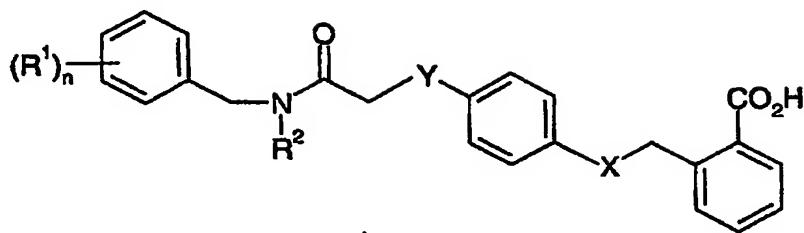
For calculation of ED₅₀ values, a concentration-effect curve was established. Values used were derived from the average of two or three independent measurements (after subtraction of the background average value) and were expressed as the percentage of the maximal activation obtained by the reference compound. Values were plotted against the logarithm of the test compound concentration. ED₅₀ values were estimated by linear intercalation between the data points and calculating the concentration required to achieve 50% of the maximal activation obtained by the reference compound.

10

The compounds of formula I have an ED₅₀ of less than 50 μ mol for PPAR α and preferred compounds have an ED₅₀ of less than 5 μ mol.

CLAIMS

1. A compound of formula I



5

wherein n is 0, 1 or 2 and R¹ represents halo, a C₁₋₄alkyl group which is optionally substituted by one or more fluoro, a C₁₋₄alkoxy group which is optionally substituted by one or more fluoro and wherein when n is 2 the substituents R¹ may be the same or

10 different;

R² represents a C₂₋₈alkyl group which is optionally interrupted by oxygen;

Y is absent or represents methylene; and

X is O or S;

and pharmaceutically acceptable salts and prodrugs thereof.

15

2. A compound according to claim 1 in which X is O.

3. A compound according to claim 1 in which X is S.

20

4. A compound according to any preceding claim in which Y is methylene.

5. A compound according to any one of claims 1, 2 or 3 in which Y is absent.

25

6. A compound according to any preceding claim in which R¹ is halo, a C₁₋₄alkyl group or a C₁₋₄alkoxy group and n is 0, 1 or 2.

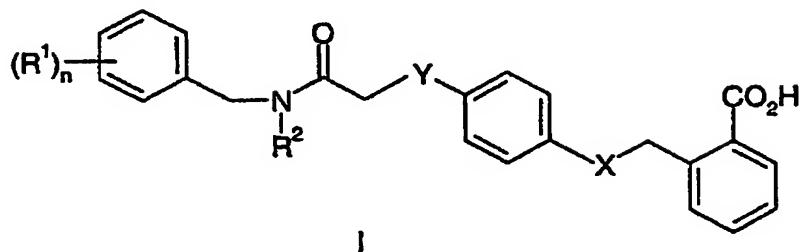
7. A compound according to any preceding claim in which R^1 is fluoro, methoxy, or isopropyl when n is 1 or 2.
8. A compound according to any preceding claim in which n is 0.
9. A compound according to any preceding claim in which R^2 represents a C_{5-7} alkyl group.
10. A compound selected from:
- 10 2-[(4-{3-[benzyl(hexyl)amino]-3-oxopropyl}phenoxy)methyl]benzoic acid;
 2-[(4-{2-[(2,4-difluorobenzyl)(heptyl)amino]-2-oxoethyl}phenyl)thio]methyl]benzoic acid;
 2-[(4-{2-[benzyl(hexyl)amino]-2-oxoethyl}phenoxy)methyl]benzoic acid;
 2-[(4-{2-[(2,4-difluorobenzyl)(heptyl)amino]-2-oxoethyl}phenoxy)methyl]benzoic acid;
15 2-[(4-{3-[(2,4-difluorobenzyl)(heptyl)amino]-3-oxopropyl}phenoxy)methyl]benzoic acid;
 2-[(4-{3-[(2,4-difluorobenzyl)(heptyl)amino]-3-oxopropyl}phenyl)thio]methyl]benzoic acid;
 2-[(4-{3-[butyl(2,3-dimethoxybenzyl)amino]-3-oxopropyl}phenoxy)methyl]benzoic acid;
 2-[(4-{3-[(2,3-dimethoxybenzyl)(heptyl)-amino]-3-oxopropyl}phenoxy)methyl]benzoic
20 acid;
 2-[(4-{3-[(3-ethoxypropyl)(4-isopropylbenzyl)amino]-3-oxopropyl}phenoxy)methyl]-
 benzoic acid ;
 2-[(4-{3-[(2,4-difluorobenzyl)(propyl)amino]-3-oxopropyl}phenoxy)methyl]benzoic acid;
 2-[(4-{2-[ethyl(2-fluorobenzyl)amino]-2-oxoethyl}phenoxy)methyl]benzoic acid;
25 2-[(4-{3-[ethyl(2-fluorobenzyl)amino]-3-oxopropyl}phenoxy)methyl]benzoic acid;
 2-([(4-(2-{ethyl}[4-(trifluoromethyl)benzyl]amino)-2-oxoethyl)phenyl]thio)-
 methyl]benzoic acid;
 2-([(3-{2-[(2,4-difluorobenzyl)(heptyl)amino]-2-oxoethyl}phenyl)thio]methyl]benzoic
 acid; and
30 2-{[(4-{2-[(4-chlorobenzyl)(ethyl)amino]-2-oxoethyl}phenyl)thio]methyl}benzoic acid
 and as well as pharmaceutically acceptable salts, solvates and crystalline forms thereof.

PRV-02-A-20

11. A pharmaceutical formulation comprising a compound according to any preceding claim in admixture with pharmaceutically acceptable adjuvants, diluents and/or carriers.
 12. A method of treating or preventing insulin resistance comprising the administration of a compound according to any one of claims 1 to 10 to a mammal in need thereof.
5
 13. The use of a compound according to any one of claims 1 to 10 in the manufacture of a medicament for the treatment of insulin resistance.
 14. Processes to prepare a compound of formula I as described herein.
10
 15. Intermediates of formula II, III, IV, V or VI as described herein.

ABSTRACT

5 The present invention provides a compound of formula I



10 wherein n is 0, 1 or 2 and R¹ represents halo, a C₁₋₄alkyl group which is optionally substituted by one or more fluoro, a C₁₋₄alkoxy group which is optionally substituted by one or more fluoro and wherein when n is 2 the substituents R¹ may be the same or different;

15 R² represents a C₂₋₈alkyl group which is optionally interrupted by oxygen; Y is absent or represents methylene; and

20 X is O or S; and pharmaceutically acceptable salts and prodrugs thereof, to processes for preparing such compounds, to their utility in treating clinical conditions associated with insulin resistance, to methods for their therapeutic use and to pharmaceutical compositions containing them.